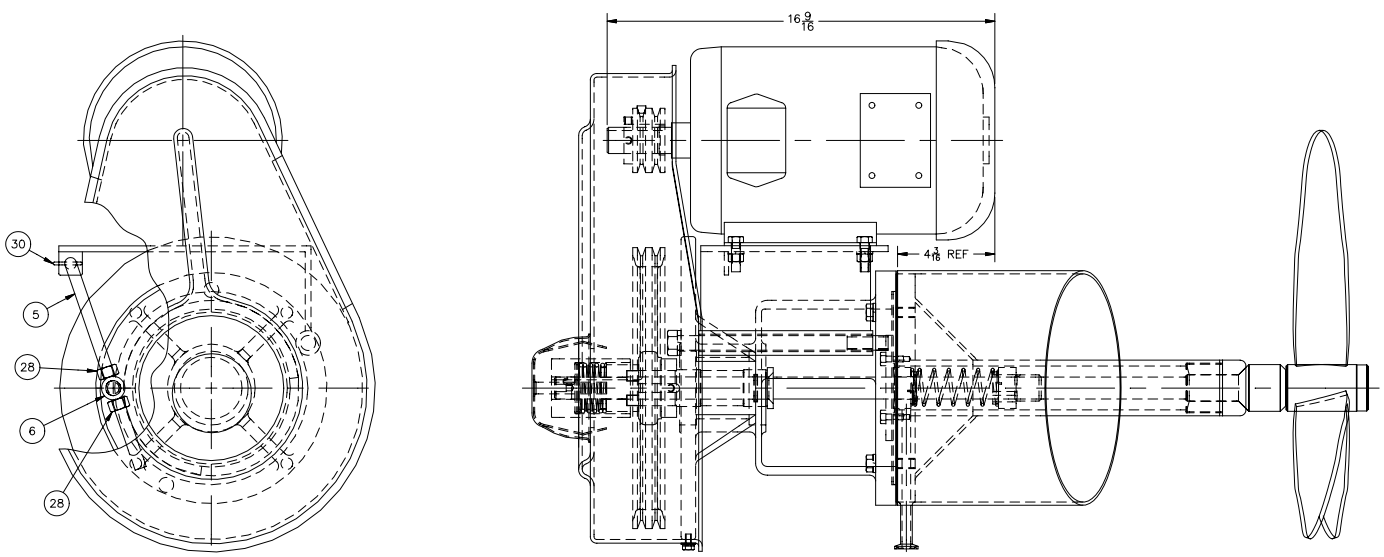
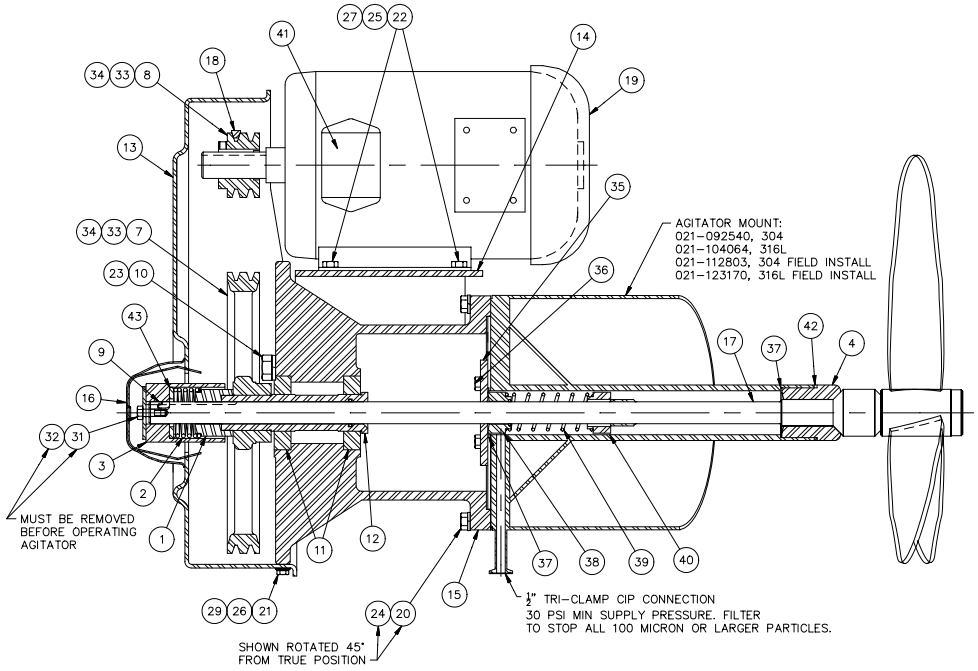
RDB	REDRAWN ON AUTOCAD 2002	D





ITEM NO.	PART NO.	QTY.	DESCRIPTION	MATL. SPEC.
43	205-103709	1	WASHER,FLAT,SPG PRE-LOAD,AGIT CPLG,1.18 ID,2.19 OD,.18 THK	NYLON 101
42	039-092545	1	GSKT,AGS,C,2-1/8 I,2-3/8 O	DELRIN/ACETAL
41	910-925236	3	NUT WIRE 738	-
40	171-101055	1	COLLAR,SPRING RING,1.18 ID,1.75 OD,1 THK,1.37 ID SPRING	SA351,CF8M
39	081-087454	1	SPRING,AGIT SFT,SIDE MT,1.37 ID,4 LG,.12 WIRE,8 TURNS,LH EP	302 SS
38	078-101054	1	SEAL,AGIT SFT,SIDE,CIP,.957-.972 ID,1.68 OD,1 THK	RULON LR
37	039-101038	2	GSKT,1.87 ID,2.12 OD,.06 THK	VITON
36	913-916603	4	BOLT HEX HD 1/4"-20 UNC X 3/4" LG	18-8SS
35	132-092544	1	SEAL PLATE,AGIT,EXT/INTL SEAL,1.06 HOLE,(4) .28 HOLES,3.5 BC	SA47917-4
34	970-918303	2	SC SOC SET 5/16" X 3/8"	MS BLACK
33	970-918370	2	SC SOC SET 5/16" X 1/4"	MS BLACK
32	189-011295	1	SHIPPING PLATE,AGITATOR	SA240,304
31	913-916609	1	BOLT HEX HD 5/16"-18 UNC X 1/2" LG	18-8SS
30	913-917551	1	PIN COTTER 1/8" X 1"	18-8SS
29	913-917156	3	WASHER FLAT 1/4"	18-8SS
28	913-917302	2	NUT HEX HD JAM 1/2"-13 UNC	18-8SS
27	970-918654	4	NUT HEX 3/8"-16 UNC	ZPMS
26	913-917204	3	WASHER LOCK 1/4"	18-8SS
25	970-918604	4	WASHER LOCK 3/8"	ZPMS
24	970-918605	4	WASHER LOCK 7/16"	ZPMS
23	970-918607	1	WASHER LOCK 5/8"	ZPMS
22	970-918024	4	BOLT HEX HD 3/8"-16 UNC X 1-1/4" LG	ZPMS GR2
21	913-916602	3	BOLT HEX HD 1/4"-20 UNC X 1/2" LG	18-8SS
20	970-918039	4	BOLT HEX HD 7/16"-14 UNC X 2" LG	ZPMS GR2
19	939-908519	1	BALDOR 2 1160 3/60/208-230-460V TEFC F2 SPEC@36H899X868H2	184T F2 C=16.56 GRAY
18	939-934702	2	V-BELT AGIT DRIVE 3VX475 SUPER HC MOLDED NOTCH	G @9412-0475
17	149-009848	1	PROP & SFT ASSY,AGIT,SIDE,CIP,LH,18,18 PTCH,.18,.93,29.25	304
16	040-004604	1	GUARD,MACHINE,SHAFT,4.62 DIA	-
15	194-087292	1	FRAME,AGITATOR DRIVE	-
14	166-028987	1	MTR BASE WELDMENT,AGS,VERTICAL	304
13	040-002004	1	GUARD,BELT,AGIT,SIDE,V-BELT	GREY HD POLYETHYLENE
12	022-103414	1	INSERT,HOLLOW SHAFT,AGT,SIDE,CIP,.93 DIA,V-BELT	304
11	905-946214	2	BEARING 6208LL-K 40mm SINGLE ROW RADIAL C3 "LOOSE FIT"	KBC B. BERAING
10	970-918074	1	BOLT HEX HD 5/8"-11 UNC X 9" LG	ZPMS GR2
9	123-028832	1	KEY,SQ,.37,1.62 LG	SA479,416
8	243-029665	1	PULLEY,V-BELT,2 GROOVE,2.75 OD	-
7	243-028759	1	PULLEY,V-BELT,12 OD,2 GROOVE,MACHINING	-
6	1898-001532	1	BRKT W/RETAIN RING,MTR ADJ ROD	304
5	195-027384	1	L-ROD,AGIT,1X9 LG,.12 HOLE,.5 13NCX4.5	SA479,304
4	193-101742	1	BRG,AGIT,SIDE,CIP,THD,1.13 ID,2.12-16 UN,2.5 LG	RULON 1337
3	163-009611	1	COVER,AGITATOR COUPLING,LH,.93 SFT,2.5 OD	SA351,CF8M
2	081-000228	1	SPRING,AGIT COUPLING,SIDE MT,.162 WIRE	302 SS
1	034-029610	1	DOG CLUTCH,AGIT,SIDE,.93 ID,2.5 KWY,2 OD,1.625 LG	SA351,CF8M

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ORDER NO.

NO. REQD

V-BELT AGIT ASSY,CIP

REV	DATE	DO NOT SCALE DRAWING
A	12-11-86	DIMENSIONS IN INCHES UNLESS SPECIFIED
B	5-5-87	TOLERANCES UNLESS SPECIFIED
C	2-22-95	FRACTION: ± 1/32
D	3-20-02	DECIMAL: ± .005 ANGULAR: ± 1/2°

REF DWG NO. D024121 SCALE: 3/8

dci INC. ST. CLOUD, MN

PROD	APPVL	CHK
MTH		
DATE 6-27-96	DATE	DATE

PREFIX 023-04 DWG NO. D105819 REV D