



ITEM	PART NO.	QTY.	DESCRIPTION	MATL. SPEC.
27	913-917206	3	WASHER LOCK 3/8"	18-8SS
26	913-918552	3	SCREW SOC CAP M8 X 15MM LG	18-8SS
25	846-923818	1	O-RING 921 ID X 1.199 OD X .139 DIA #213	NEOPRENE FDA
24	205-103709	1	WASHER FLAT SPO PRE-LOAD AGIT CPLG, 1.18 ID, 2.19 OD, .18 THK	NYLON 101
23			SEE TABLE	
22	178-087362	1	UMBRELLA .75 ID, 4 OD, .12 THK, .875 DIA SHAFT	WHITE NEOPRENE
21	913-917017	1	SCREW SET CUP PT 3/8"-16 UNC X 5/16" LG	18-8SS
20	174-089032	1	SC SET FULL DOG 3/8-16, 5 LG	18-8SS
19	913-917207	4	WASHER LOCK 7/16"	18-8SS
18	913-916625	4	BOLT HEX HD 7/16"-14 UNC X 1-1/2" LG	18-8SS
17	913-916609	1	BOLT HEX HD 5/16"-18 UNC X 1/2" LG	18-8SS
16	913-916603	4	BOLT HEX HD 1/4"-20 UNC X 3/4" LG	18-8SS
15	846-924013	1	O-RING 924 ID X 1.13 OD X .103 DIA #119 COMP #9718 PRCN	VTON/TEFLON FILLED
14	039-101038	2	OSK1.1, 87 ID, 2.12 OD, .06 THK	VTON
13	889-011295	1	SHIPPING PLATE-AGITATOR	SA240,304
12	040-004604	1	GUARD MACHINE SHAFT, 5.5 DIA	302 SS
11	040-194703	1	GUARD MACHINE SHAFT, 5.5 DIA	SA240,304
10	081-000228	1	SPRNG AGIT CPLG, SIDE MT, 2.12 OD, 2.25 LG, 162 WRE, 6 TURNS	302 SS
9	853-009611	1	COVER AGITATOR COUPLING, 93 SFT, 5.5 OD	SA351,CF8M
8	034-029610	1	DOG CLUTCH AGIT SIDE, 93 ID, 2.5 KW, 2 OD, 1.625 LG	SA351,CF8M
7	132-092544	1	SEAL PLATE AGIT EXT/INTL SEAL, 1.06 HOLE, 4.28 HOLES, 3.5 BC	SA47917-4
6	081-087454	1	SPRNG AGIT SFT SIDE MT, 1.37 ID, 4 LG, 12 WRE, 8 TURNS, LH EP	302 SS
5	171-101055	1	DOLLAR SPRING RING, 1.18 ID, 1.75 OD, 1 THK, 1.37 ID SPRING	SA351,CF8M
4	078-101054	1	SEAL AGIT SFT SIDE, CP, 957-972 ID, 1.68 OD, 1 THK	RULON LR
3	039-092545	1	OSK1 ACS, C-2-1/8 1-2-3/8 ODELRRN/ACETAL	DELRRN
2	193-101742	1	BRG AGIT SIDE, CP, TH, 1.13 ID, 2.12-16 UN, 2.5 LG	RULON 1337
1			SEE TABLE	

PROP & SHAFT ASSEMBLY				
ITEM	PART NO.	QTY.	DESCRIPTION	MATL. SPEC.
1	149-028764	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 22.16 PITCH, 16, 93, 29, 25 (2 HP)	304
1	149-106052	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 22.16 PITCH, 16, 93, 29, 25 (2 HP)	316L
1	149-028765	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 22.16 PITCH, 25, 93, 29, 25 (3 HP)	304
1	149-203104	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 22.16 PITCH, 25, 93, 29, 25 (3 HP)	316L
1	149-089180	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 24.24 PITCH, 16, 93, 29, 25 (2 HP)	304
1	149-215282	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 24.24 PITCH, 16, 93, 29, 25 (2 HP)	316L
1	149-103555	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 24.24 PITCH, 25, 93, 29, 25 (3 HP)	304
1	149-203105	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 24.24 PITCH, 25, 93, 29, 25 (3 HP)	316L
1	149-087164	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 30.30 PITCH, 25, 93, 29, 25 (3 HP)	304
1	149-104073	1	PROP & SFT ASSY AGIT SIDE, CIP, LH, 30.30 PITCH, 25, 93, 29, 25 (3 HP)	316L

  

2 HP					
ITEM	PART NO.	QTY.	DESCRIPTION	NORD PART NO.	"MH"
23	939--	1	NORD GEARMOTOR, 2 HP (SPECIFY RPM)	SK92872AF-90L/4	18-1/2"
23	939--	1	NORD GEARMOTOR, 1.85/1.15 HP (SPECIFY RPM)	SK92872AF-100L/80-40	19-21/32"

  

3 HP					
ITEM	PART NO.	QTY.	DESCRIPTION	NORD PART NO.	"MH"
23	939--	1	NORD GEARMOTOR, 3 HP (SPECIFY RPM)	SK92872AF-100L/4	19-21/32"
23	939--	1	NORD GEARMOTOR, 2.9/1.7 HP (SPECIFY RPM)	SK92872AF-112M/8-4	20-25/32"

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ORDER NO. \_\_\_\_\_

NO. RECD \_\_\_\_\_

AGIT ASSY, SIDE, GR, CIP, 2 & 3 HP

REV	DATE	DO NOT SCALE DRAWING	PROD	APPL	CHK
A	5-15-02	DIMENSIONS IN INCHES UNLESS SPECIFIED	RDB		
B		TOLERANCES UNLESS SPECIFIED			
C		FRACTION: 1/32			
D		DECIMAL: 0.005			
		ANGLE: 1/32"			

ST. CLOUD, MN

DATE: 2-11-02

DATE: \_\_\_\_\_

DATE: \_\_\_\_\_

DATE: \_\_\_\_\_

PREFIX: 023-01

DWG NO. D203097

REV: \_\_\_\_\_