



POSITION TITLE: Quality Control Inspector
REPORTS TO: Quality Assurance Manager
LOCATION: Saint Cloud, MN
DEPARTMENT: Operations
POSITION TYPE: Regular Full-Time
FLSA STATUS: Non Exempt

This position description identifies the major responsibilities of this job. It does not include all aspects of the position such as the potential additional duties assigned by supervisors and the requirement for flexibility in helping others for the company's overall benefit.

POSITION SUMMARY:

The Quality Control Inspector is responsible for performing examination functions so that all products manufactured by DCI meet established quality requirements whether they are established by the customer, ASME code, or by company determination as set forth in the quality control manual, prints, specifications, and procedures.

ESSENTIAL RESPONSIBILITIES:

Position Responsibilities

- Perform Positive Material Identification tests.
- Verify all certifications received from vendors.
- Examine all material, parts, and assemblies in all stages of manufacture together with purchased items and vendor-furnished components.
- Interfaces with engineering, manufacturing, and purchasing personnel during the implementation of quality control code standards.
- Processes quality assurance documentation required by manufacturing travelers.
- Make judgments regarding discrepant items. Recommend scrapping or methods for
- Perform visual inspection (other than weld inspection)
- Perform weld inspection reworking.

Occasional Responsibilities

- Inspection
 - evaluate weld inspection results
 - perform slope verification
 - witness pressure tests
 - verify inspection compliance
 - verify inspection results
 - verify nonconformance disposition
 - perform installation verification
 - installation per P&ID
 - check for cold spring
 - hanger verification
 - component installation per manufacturer's recommendations

Education & Experience

- High school diploma or GED required
- 2+ years of previous quality inspection experience

- Education, training, or experience in manufacturing processes, blueprint reading, mathematics, basic measuring techniques.
- Experience in metal fabrication operations.
- Proficient in basic computer skills: Word, Excel, Outlook.
- Aptitude for accuracy, attention to detail, ability to work independently, and capable of multi-tasking.
- Ability to communicate effectively orally and in writing.
- Ability to work overtime as required.

PHYSICAL REQUIREMENTS: While performing the duties of this job, the colleague is frequently required to sit, stand, walk, talk or hear; uses hands and fingers to handle and touch objects. On occasion, the colleague may be required to climb and work in high places, stoop, bend or reach above the shoulders. The employee must occasionally lift, push, and pull up to 50 pounds.

Specific vision abilities required by this job include close vision, distance vision, peripheral vision, color vision, depth perception and ability to adjust focus. A vision exam will be required to verify and will be provided by the employer through another party.

SALARY RANGE: \$26.00-\$32.00/hour