

Welders

DCI, Inc. (formally known as SSWI) specializes in stainless steel fabrication, crafting high-quality tanks with precision and care. We are one of the largest fabrication facilities in the Central Valley and over a century of combined experience, we deliver unmatched expertise across every project.

We offer an excellent total reward package that includes:

- Competitive compensation and benefits package
- Full-time hours
- Overtime available based on business needs
- Paid on the job training for career advancement
- Career progression through our 'Level Up Program'
- Safe working environment
- Profit distribution to employees via ESOP
- Education and training programs to develop and grow a high-performance workforce

Position Responsibilities:

- Interprets drawings, sketches, welding symbols, specifications, and instructions to determine methods and techniques to be applied.
- Welds all types of materials in varying sizes and shapes, utilizing a full range of welding processes including arc welding (metal electrode, shielded metal, gas metal (MIG), gas tungsten (TIG), and submerged arc), gas welding, and brazing.
- Sets current, gas pressures, and regulates pressure controls.
- Selects rod, wire, tips, and electrodes for specific operation to be performed.
- Fits and positions parts in accordance with drawing specifications using locating fixtures, position and secure holding devices as required.
- Make recommendations regarding design, use and modification of jigs, fixtures, and manufacturing devices as well as processes involved in welding operations.
- Tack welds as necessary and perform all positions of welding.
- Uses care to lay a smooth bead to obtain proper penetration and fusion, avoids burning or distortion of metal, detects defective material, unusual conditions or operating difficulties for reporting to supervisor.
- Responsible for grinding and polishing seams to ensure a smooth, sanitary surface to the desired specifications, maintaining quality and integrity of the product.

Position Requirements:

- High school diploma or GED required
- Specialized training in welding required
- Minimum of 2 years on the job welding experience
- Must be able to pass a written and practical welding, polish & grind test
- Must be able to pass a drug screen and background check
- Ability to work overtime during the week and/or on weekends based on business need
- Ability to lift 50 pounds