



Stainless Steel Processing
Equipment

DCI, Inc.
Corporate Office
600 North 54 Avenue (56303)
P.O. Box 1227 (56302-1227)
St. Cloud, MN
Phone: 320-252-8200
Fax: 320-252-0866

SKILLED TIG WELDER

Everyone likes to feel pride in their work. At DCI Inc., we make that happen! DCI Inc. is a custom stainless steel fabricator located in St. Cloud, MN. We serve a wide variety of important industries across the globe, including: dairy, food, beverage, brewing, cosmetic, pharmaceutical and many more.

DCI, Inc. is currently seeking skilled TIG welders to join their team who:

- Is highly motivated & results driven
- Has excellent communication skills
- Pays attention to detail
- Has sound judgment & decision making skills
- Thrives in a team setting

Primary Objective:

Able to perform welding and burning operations at a moderate level on steel and stainless steel components, sub-assemblies, and similar weldment and fabrications.

Equipment Used:

Uses all types of welding equipment, weldment positioning and manipulating equipment, air slag hammers, air chipping hammers, rotary air powered brushes, air grinders, air arc gougers, air impact wrenches, overhead power hoists, and hand tools including hammers, wrenches, and hand trucks. Requires the use of measuring devices such as; hand tape, square and protractor.

Material Used:

Uses welding rods, wire, fluxes, gases, and works with various types of material which may range from small and light weight to large, unwieldy, and heavy and is involved primarily with steel and stainless steel bar, tubing, angle, and sheet.

Essential Responsibilities:

- Works from drawings, sketches, welding symbols, specifications, and instructions that are either basic in nature or fully explained.
- Sets up and operates metal arc welding equipment to perform routine TIG welding operations.
- Sets current, gas pressures, and regulates pressure controls.



- Selects rod, wire, tips, and electrodes for specific operation to be performed.
- Fits and positions parts in accordance with drawing specification, positions and secures holding devices and tack welds as necessary.
- Uses care to lay a smooth bead to obtain proper penetration and fusion, avoids burning or distortion of metal, detects defective material, unusual conditions or operating difficulties for reporting to supervisor.
- Assists other departmental employees in fitting and positioning parts.
- Maintains equipment and work area in a clean and orderly condition.
- Performs associated duties or related work as assigned.

Qualifications:

- Requires high school or equivalent education together with specialized training in TIG welding or previous TIG experience.
- Basic math skills with ability to read a tape measure.
- Ability to read blueprints with knowledge of welding symbols.
- Must have basic skills to perform electric arc, gas welding and brazing processes specified.
- The successful completion of welding tests is mandatory.
- Be able to complete a job related physical and drug test.

Benefits Include:

- Union pay rate
- Health insurance – basic employee level coverage is paid for by the company with buy-up options available (ask for more details)
- Dental & life insurance
- 11 paid holidays
- 401K plan
- Short Term Disability
- Hiring bonus
- Career advancement opportunities

First shift (M-F 7:30am-4pm OR M-Th 5:30am-4pm) and second shift (M-Th 4:00pm-2:30am) positions are currently available. Applicants must be willing to work either shift. Positions start at \$23-\$25/hour with an added \$1.00/hour premium for those on 2nd shift. If you are interested in joining a dynamic organization that is committed to growth through superior products and quality, please submit a resume or apply in person:

DCI, Inc.
 Human Resources
 PO Box 1227
 St. Cloud MN 56302
 E-mail: jobs@dciiinc.com



