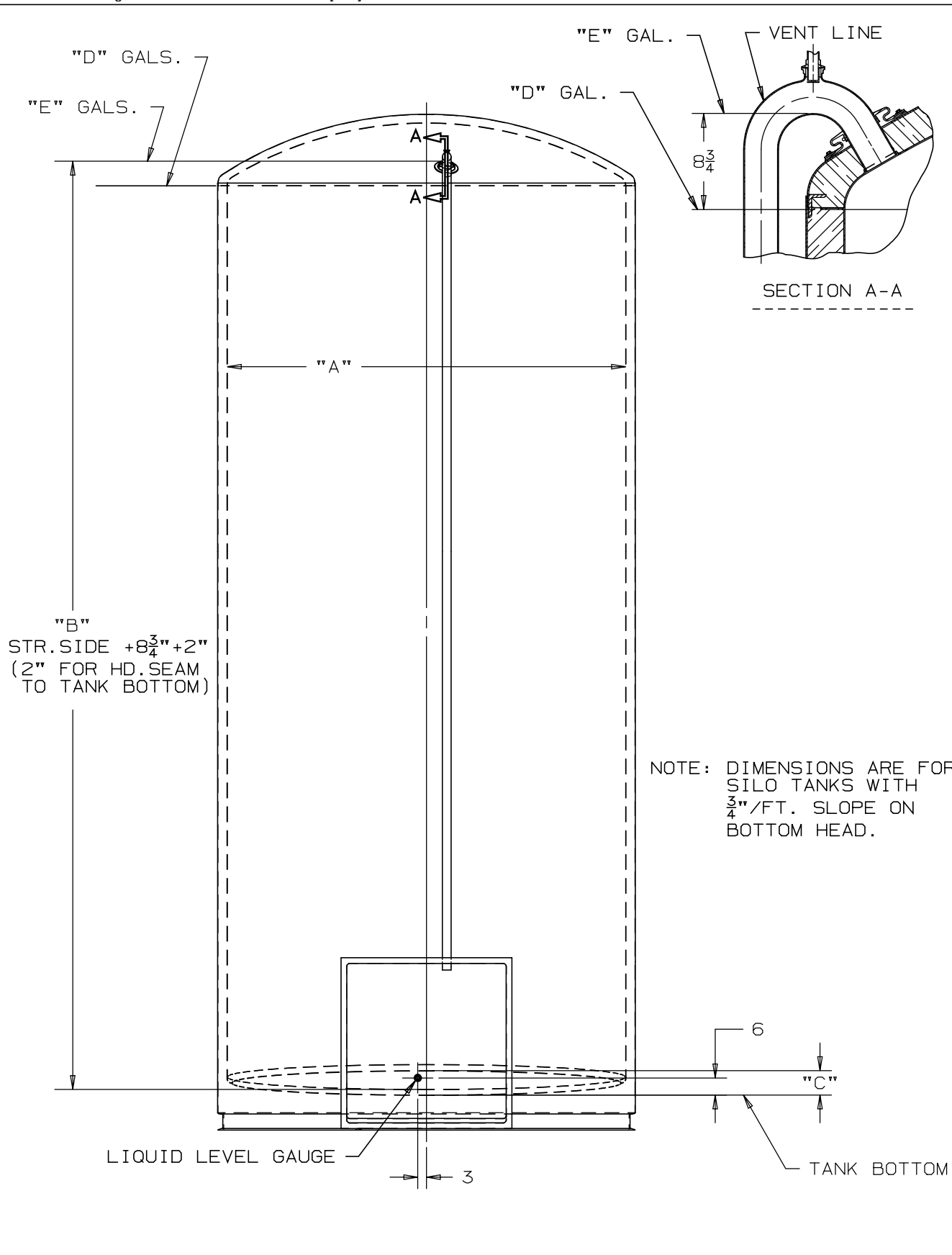


CAPACITY U.S. GALS. NOMINAL	"A" TANK I.D.	TANK STR. SIDE	"B" "B" TANK BOT. TO OVFL	"C" SLOPE	"D" U.S. GALS. TO HD. SEAM	"E" U.S. GALS. TO OVFL. PT.
3,000	84"	10'6"	11'4-3/4"	5-1/4"	3,007	3,150
3,000	95-3/4"	8'0"	8'10-3/4"	6"	2,961	3,154
4,000	84"	14'0"	14'10-3/4"	5-1/4"	4,015	4,157
4,000	95-3/4"	11'0"	11'10-3/4"	6"	4,083	4,276
5,000	95-3/4"	13'4"	14'2-3/4"	6"	4,956	5,149
5,000	107"	11'0"	11'10-3/4"	6-3/4"	5,085	5,363
5,000	120"	8'8"	9'6-3/4"	7-1/2"	5,005	5,365
5,000	132"	7'3"	8'1-3/4"	8-1/4"	5,027	5,468
5,000	144"	6'0"	7'4-3/4"	9"	4,899	5,435
6,000	95-3/4"	16'0"	16'10-3/4"	6"	5,953	6,146
6,000	107"	13'0"	13'10-3/4"	6-3/4"	6,020	6,298
6,000	120"	10'5"	11'3-3/4"	7-1/2"	6,034	6,394
6,000	132"	8'8"	9'6-3/4"	8-1/4"	6,034	6,475
7,000	95-3/4"	19'0"	19'10-3/4"	6"	7,078	7,271
7,000	107"	15'4"	16'2-3/4"	6-3/4"	7,110	7,388
7,000	120"	12'0"	12'10-3/4"	7-1/2"	6,964	7,324
7,000	132"	10'0"	10'10-3/4"	8-1/4"	6,992	7,433
8,000	95-3/4"	21'4"	22'2-3/4"	6"	7,948	8,141
8,000	107"	17'4"	18'2-3/4"	6-3/4"	8,044	8,322
8,000	120"	14'0"	14'10-3/4"	7-1/2"	8,139	8,499
8,000	132"	11'6"	12'4-3/4"	8-1/4"	8,049	8,491
9,000	95-3/4"	24'0"	24'10-3/4"	6"	8,946	9,139
9,000	107"	19'4"	20'2-3/4"	6-3/4"	8,978	9,256
9,000	120"	15'4"	16'4-3/4"	7-1/2"	9,020	9,380
9,000	132"	13'0"	13'10-3/4"	8-1/4"	9,115	9,557
10,000	95-3/4"	26'10"	27'8-3/4"	6"	10,006	10,199
10,000	107"	21'7"	22'5-3/4"	6-3/4"	10,029	10,307
10,000	120"	17'4"	18'2-3/4"	7-1/2"	10,097	10,457
10,000	132"	14'8"	15'6-3/4"	8-1/4"	10,300	10,742
10,000	144"	12'0"	12'10-3/4"	9"	9,975	10,511
11,000	107"	24'0"	24'10-3/4"	6-3/4"	11,158	11,436
11,000	120"	18'11"	19'9-3/4"	7-1/2"	11,027	11,387
11,000	132"	16'0"	16'10-3/4"	8-1/4"	11,248	11,690
12,000	107"	26'0"	26'10-3/4"	6-3/4"	12,092	12,370
12,000	120"	20'6"	21'4-3/4"	7-1/2"	11,958	12,310
12,000	132"	17'0"	17'10-3/4"	8-1/4"	11,959	12,401
13,000	107"	28'0"	28'10-3/4"	6-3/4"	13,026	13,304
13,000	120"	22'4"	23'2-3/4"	7-1/2"	13,035	13,395
13,000	132"	18'6"	19'4-3/4"	8-1/4"	13,025	13,466
14,000	107"	30'0"	30'10-3/4"	6-3/4"	13,961	14,239
14,000	120"	24'0"	24'10-3/4"	7-1/2"	14,014	14,374
14,000	132"	20'0"	20'10-3/4"	8-1/4"	14,091	14,532
15,000	107"	32'6"	33'4-3/4"	6-3/4"	15,128	15,406
15,000	120"	26'0"	26'10-3/4"	7-1/2"	15,189	15,549
15,000	132"	21'4"	22'2-1/2"	8-1/4"	15,039	15,481
15,000	137-1/2"	20'0"	20'10-3/4"	8-5/8"	15,279	15,749
15,000	144"	18'0"	18'10-3/4"	9"	15,051	15,587



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ORDER NO. _____

NO. REQD _____

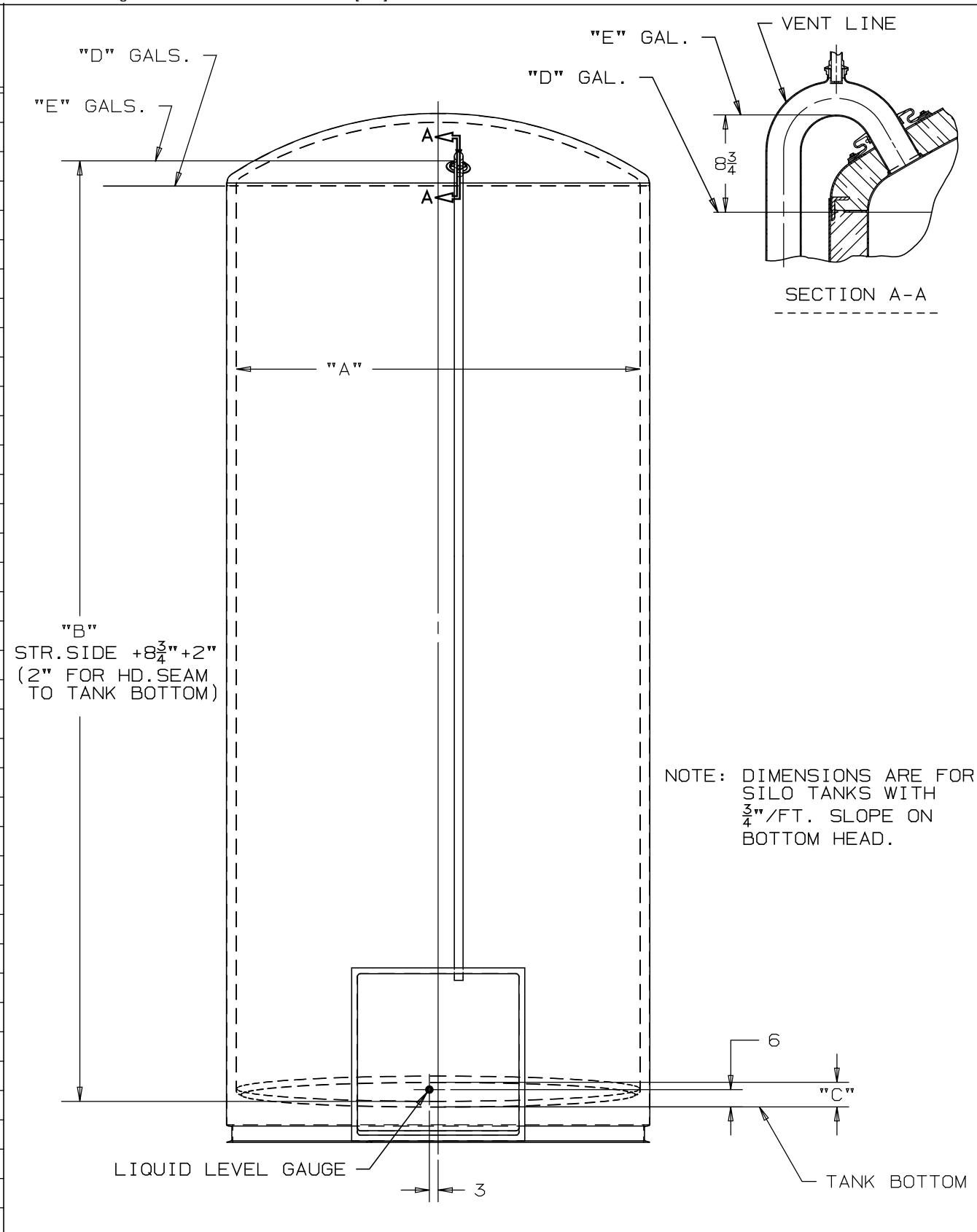
SILO TANK DIMENSIONS FOR CALIBRATION
PAGE (1) OF (2)

REV	DATE	DO NOT SCALE DRAWING	PROD	APPVL	CHK
E		DIMENSIONS IN INCHES UNLESS SPECIFIED	JPW		
F	5-21-97	TOLERANCES UNLESS SPECIFIED	DATE	DATE	DATE
G		FRACTION: ± 1/32	2-21-91		
H		DECIMAL: ± .005	PREFIX	DWG NO.	REV
J		ANGULAR: ± 1/2°	189-00	C132922	F
SCALE: NONE		ST. CLOUD, MN			

MADE 2 SHEET DRAWING AND CHANGED TANK TO SHOW MORE DETAIL

REDRAWN ON CAD

CAPACITY U.S. GALS. NOMINAL	"A" TANK I.D.	TANK STR. SIDE	"B" "B" TANK BOT. TO OVFL	"C" SLOPE	"D" U.S. GALS. TO HD. SEAM	"E" U.S. GALS. TO OVFL. PT.
16,000	107"	34'5"	35'3-3/4"	6-3/4"	16,140	16,418
16,000	120"	27'6"	28'4-3/4"	7-1/2"	16,070	16,430
16,000	132"	22'9"	23'7-3/4"	8-1/4"	16,046	16,487
16,000	144"	21'0"	21'10-3/4"	8-5/8"	16,050	16,585
17,000	107"	36'6"	37'4-3/4"	6-3/4"	16,958	17,236
17,000	120"	29'0"	29'10-3/4"	7-1/2"	16,952	17,312
17,000	132"	24'2"	25'-3/4"	8-1/4"	17,053	17,494
17,000	137-1/2"	22'3"	23'1-3/4"	8-5/8"	17,015	17,485
17,000	144"	20'6"	21'4-3/4"	9"	17,166	17,701
18,000	107"	38'8"	39'6-3/4"	6-3/4"	18,009	18,287
18,000	120"	30'8"	31'6-3/4"	7-1/2"	17,931	18,291
18,000	132"	25'4"	26'2-3/4"	8-1/4"	17,883	18,324
18,000	137-1/2"	24'0"	24'10-3/4"	8-5/8"	18,364	18,834
19,000	107"	41'0"	41'10-3/4"	6-3/4"	19,099	19,377
19,000	120"	32'6"	33'4-3/4"	7-1/2"	19,008	19,368
19,000	132"	27'0"	27'10-3/4"	8-1/4"	19,068	19,509
19,000	137-1/2"	25'0"	25'10-3/4"	8-5/8"	19,136	19,606
20,000	107"	43'0"	43'10-3/4"	6-3/4"	20,033	20,311
20,000	120"	34'8"	35'6-3/4"	7-1/2"	20,281	20,641
20,000	132"	28'6"	29'4-3/4"	8-1/4"	20,134	20,575
20,000	137-1/2"	26'0"	26'10-3/4"	8-5/8"	19,907	20,377
20,000	144"	24'0"	24'10-3/4"	9"	20,127	20,662
25,000	132"	35'6"	36'4-3/4"	8-1/4"	25,110	25,551
25,000	137-1/2"	32'8"	33'6-3/4"	8-5/8"	25,049	25,519
25,000	144"	30'0"	30'10-3/4"	9"	25,204	25,739
30,000	132"	42'6"	43'4-3/4"	8-1/4"	30,086	30,527
30,000	137-1/2"	39'2"	39'-3/4"	8-5/8"	30,064	30,534
30,000	144"	36'0"	36'10-3/4"	9"	30,280	30,815
35,000	132"	49'4"	50'2-3/4"	8-1/4"	34,944	35,385
35,000	137-1/2"	46'0"	46'10-3/4"	8-5/8"	35,335	35,805
35,000	144"	42'0"	42'10-3/4"	9"	35,356	35,891
40,000	132"	56'6"	57'4-3/4"	8-1/4"	40,039	40,480
40,000	137-1/2"	52'0"	52'10-3/4"	8-5/8"	39,947	40,417
40,000	144"	47'6"	48'4-3/4"	9"	40,009	40,544
45,000	137-1/2"	58'8"	59'6-3/4"	8-5/8"	45,105	45,575
45,000	144"	53'4"	54'4-3/4"	9"	44,944	45,479
50,000	137-1/2"	65'0"	65'10-3/4"	8-1/4"	49,991	50,461
50,000	144"	59'4"	60'2-3/4"	9"	50,020	50,555
60,000	144"	71'2"	72'-3/4"	9"	60,032	60,032



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H	ORDER NO.	SILO TANK DIMENSIONS FOR CALIBRATION								PAGE (2) OF (2)	
G	NO. REQD	REV	DATE	DO NOT SCALE DRAWING				PROD	APPVL	CHK	
F	MADE 2 SHEET DRAWING AND CHANGED TANK TO SHOW MORE DETAIL	E		DIMENSIONS IN INCHES UNLESS SPECIFIED				JPW			
E	REDRAWN ON CAD	F	5-21-97	TOLERANCES UNLESS SPECIFIED				DATE	DATE	DATE	
		G		FRACTION: ± 1/32				2-21-91			
		H		DECIMAL: ± .005				PREFIX	DWG NO.	REV	
		J		ANGULAR: ± 1/2°				336-02	C132922	F	
				SCALE: NONE				ST. CLOUD, MN			